



Approval body for construction products and types of construction

Bautechnisches Prüfamt

An institution established by the Federal and Laender Governments



European Technical Assessment

ETA-02/0044 of 1 March 2016

English translation prepared by DIBt - Original version in German language

General Part

Technical Assessment Body issuing the European Technical Assessment:

Trade name of the construction product

Product family to which the construction product belongs

Manufacturer

Manufacturing plant

This European Technical Assessment contains

This European Technical Assessment is issued in accordance with Regulation (EU) No 305/2011, on the basis of

This version replaces

Deutsches Institut für Bautechnik

Würth Drop-in Anchor W-ED/S, W-ED/S BND, W-ED/A4, W-ED/A4 BND, W-ED/HCR and W-ED/HCR BND

Deformation-controlled expansion anchor for use in non-cracked concrete

Adolf Würth GmbH & Co. KG Reinhold-Würth-Straße 12-17 74653 Künzelsau DEUTSCHLAND

Herstellwerk W1, DEUTSCHLAND

16 pages including 3 annexes which form an integral part of this assessment

Guideline for European technical approval of "Metal anchors for use in concrete", ETAG 001 Part 4: "Deformation controlled expansion anchors", April 2013, used as European Assessment Document (EAD) according to Article 66 Paragraph 3 of Regulation (EU) No 305/2011.

ETA-02/0044 issued on 26 March 2015

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Specific Part

1 Technical description of the product

The Würth Drop-in Anchor W-ED/S, W-ED/S BND, W-ED/A4, W-ED/A4 BND, W-ED/HCR und W-ED/HCR BND is an anchor made of galvanised steel, made of stainless steel or high corrosion resistant steel which is placed into a drilled hole and anchored by deformation-controlled expansion.

The product description is given in Annex A.

2 Specification of the intended use in accordance with the applicable European Assessment Document

The performances given in Section 3 are only valid if the anchor is used in compliance with the specifications and conditions given in Annex B.

The verifications and assessment methods on which this European Technical Assessment is based lead to the assumption of a working life of the anchor of at least 50 years. The indications given on the working life cannot be interpreted as a guarantee given by the producer, but are to be regarded only as a means for choosing the right products in relation to the expected economically reasonable working life of the works.

3 Performance of the product and references to the methods used for its assessment

3.1 Mechanical resistance and stability (BWR 1)

Essential characteristic	Performance			
Characteristic resistance for tension and shear loads as well as bending moments in concrete	See Annex C 1 to C 4			
Edge distances and spacing	See Annex C 1 to C 2			
Displacements under tension and shear loads	See Annex C 5			

3.2 Safety in case of fire (BWR 2)

Essential characteristic	Performance			
Reaction to fire	Anchorages satisfy requirements for Class A1			
Resistance to fire	No performance assessed			

3.3 Safety in use (BWR 4)

The essential characteristics regarding Safety in use are included under the Basic Works Requirement Mechanical resistance and stability.

4 Assessment and verification of constancy of performance (AVCP) system applied, with reference to its legal base

In accordance with guideline for European technical approval ETAG 001, April 2013, used as European Assessment Document (EAD) according to Article 66 Paragraph 3 of Regulation (EU) No 305/2011, the applicable European legal act is: [96/582/EC].

The system to be applied is: 1



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5 Technical details necessary for the implementation of the AVCP system, as provided for in the applicable European Assessment Document

Technical details necessary for the implementation of the AVCP system are laid down in the control plan deposited with Deutsches Institut für Bautechnik.

Issued in Berlin on 1 March 2016 by Deutsches Institut für Bautechnik

Andreas Kummerow p.p. Head of Department *beglaubigt:* Baderschneider



Drop-in A	nchor W-ED				
Anchor si	ze		Туре І	3ND	
M6x30			M6x30		\bigcirc
M8x30			M8x30		-
M8x40		-	M8x40		-
			M10x30 (zinc plated only)		-
M10x40			M10x40		-
M12x50			M12x50		-
M12x80			M12x80		
M16x65			M16x65		
M16x80			M16x80		
M20x80					
Würth D W-ED/H	Drop-in Anchor W-ED/S, V CR, W-ED/HCR BND	W-ED/S BNI	D, W-ED/A4	4, W-ED/A4 BND,	

Product description

Anchor size

Annex A1



Installation situation

Table A1: Designations of anchor parts and material

ŀ	Part	Designation	Steel, zinc plated	Stainless steel A4	High corrosion resistant steel HCR		
	1	Anchor sleeve	Cold formed or machining steel, zinc plated, EN ISO 4042:1999	Stainless steel, 1.4401, 1.4404, 1.4571, 1.4362, EN 10088:2005, Property class 70, acc. to EN ISO 3506:2010	Stainless steel, 1.4529, 1.4565, EN 10088:2005, Property class 70, acc. to EN ISO 3506:2010		
	2	Cone	Steel for cold forming acc. to EN 10263-2:2001	Stainless steel, 1.4401, 1.4404, 1.4571, 1.4362, EN 10088:2005			

Würth Drop-in Anchor W-ED/S,	W-ED/S E	BND, \	W-ED/A4,	W-ED/A4	BND,
W-ED/HCR, W-ED/HCR BND					

Annex A2

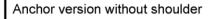
Product description Installation situation and material

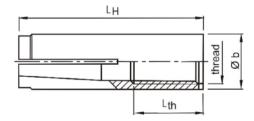
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Anchor sleeve





Anchor version with shoulder Type BND

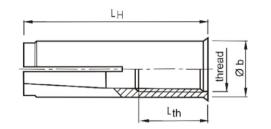




Table A2: Dimensions and marking

	An	ichor s	leeve		Co	ne	Marking				
Anchor size	thread	Øb	L _H	L _{th}	Øk	Ø k L _K version E version ES alter		alternatively			
M6x30	M6	8	30	13	5,0	13	◇ E M6x30	ES M6x30	◇ E M6		
M8x30	M8	10	30	13	6.5	12	◇ E M8x30	ES M8x30	◇ E M8		
M8x40	M8	10	40	20	6,5	12	◇ E M8x40	ES M8x40			
M10x30	M10	12	30	12	8,2	12	-		◇ E M10x30		
M10x40	M10	12	40	15	8,2	16	◇ E M10x40		◇ E M10		
M12x50	M12	15	50	18	10,3	20	◇ E M12x50	◇ ES M12x50	◇ E M12		
M12x80	M12	15	80	45	10,3	20	◇ E M12x80		◇ E M12x80		
M16x65	M16	19,7	65	23	12.0	29	◇ E M16x65	◇ ES M16x65	◇ E M16		
M16x80	M16	19,7	80	38	13,8	29	◇ E M16x80	ES M16x80	◇ E M16x80		
M20x80	M20	24,7	80	34	16,5	30	◇ E M20x80	-	◇ E M20		

Dimensions in mm

Würth Drop-in Anchor W-ED/S, W-ED/S BND, W-ED/A4, W-ED/A4 BND, W-ED/HCR, W-ED/HCR BND

Annex A3

Product description Dimensions and marking Marking: see Table A2

- e.g.: <> E M8x40
- ldentifying mark of manufacturing plant
- E Anchor identity (version without shoulder)

Size M8x30 - M20x80

- ES Anchor identity (version with shoulder)
- M8 Size of thread
- 40 Anchorage depth
- A4 additional marking of stainless steel A4
- HCR additional marking of high corrosion resistant steel

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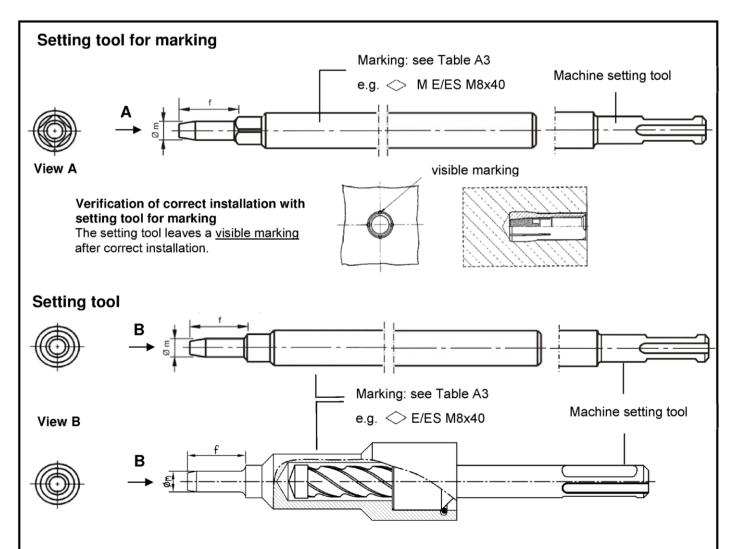


Table A3: Dimensions and marking of setting tools

Anchor	Anchor Øm f		Setting tool for	or marking	Setting tool			
size	Øm	T	Marking	Marking Alternative marking Marking		Alternative marking		
M6x30	4.9	17	→ M E/ES M6x30	◇ M E M6	E/ES M6x30	🗢 E M6		
M8x30	6.4	18	→ M E/ES M8x30	◇ M E M8	E/ES M8x30	🗢 E M8		
M8x40	6.4	28	→ M E/ES M8x40	→ M E M8x40	E/ES M8x40	◇ E M8x40		
M10x30	8.0	18	→ M ES M10x30			◇ E M10x30		
M10x40	8.0	24	→ M E/ES M10x40		E/ES M10x40	🗢 E M10		
M12x50	10.0	30	→ M E/ES M12x50			◇ E M12		
M12x80	10.0	60	→ M E/ES M12x80	→ M E M12x80		◇ E M12x80		
M16x65	13.5	36		→ M E M16		🗢 E M16		
M16x80	13.5	51	→ M E/ES M16x80	→ M E M16x80	E/ES M16x80	→ E M16x80		
M20x80	16.5	50	→ M E M20x80	◇ M E M20		🗢 E M20		
						Dimensions in mm		

Würth Drop-in Anchor W-ED/S, W-ED/S BND, W-ED/A4, W-ED/A4 BND, W-ED/HCR, W-ED/HCR BND

Annex A4

Product description Setting tools, dimensions and marking



Specifications of intended use

Anchorages subject to:

• Static and quasi-static loads

Base materials:

- · Reinforced or unreinforced normal weight concrete according to EN 206-1:2000
- Non-cracked concrete
- Strength classes C20/25 to C50/60 according to EN 206-1:2000

Use conditions:

- Structures subject to dry internal conditions (zinc plated steel, stainless steel or high corrosion resistant steel).
- Structures subject to external atmospheric exposure including industrial and marine environment or exposure to
 permanently damp internal condition, if no particular aggressive conditions exist
 (stainless steel or high corrosion resistant steel).
- Structures subject to external atmospheric exposure and to permanently damp internal condition, if other particular aggressive conditions (high corrosion resistant steel).

Note: Particular aggressive conditions are e.g. permanent, alternating immersion in seawater or the splash zone of seawater, chloride atmosphere of indoor pools or atmosphere with extreme chemical pollution (e.g. in desulphurization plants or road tunnels where de-icing materials are used.)

Design:

- Anchorages are designed under the responsibility of an engineer experienced in anchorages and concrete work.
- Verifiable calculation notes and drawings are prepared taking account of the loads to be anchored. The position
 of the anchor is indicated on the design drawings (e.g. position of the anchor relative to reinforcement or to
 supports, etc.).
- The strength class and the length of the fastening screw or threaded rod shall be defined by the designing engineer
- Anchorages under static or quasi-static actions are designed in accordance with:
 - ETAG 001, Annex C, design method A, Edition August 2010 or
 - CEN/TS 1992-4:2009, Annex C, design method A

Installation:

- Anchor installation carried out by appropriately qualified personnel and under the supervision of the person responsible for technical matters of the site,
- Anchor installation in accordance with the manufacturer's specifications and drawings and using the appropriate tools,
- Drill hole by hammer drilling only,
- Positioning of the drill holes without damaging the reinforcement.

Würth Drop-in Anchor W-ED/S,	W-ED/S BND,	W-ED/A4,	W-ED/A4 E	3ND,
W-ED/HCR, W-ED/HCR BND	-			

Annex B1

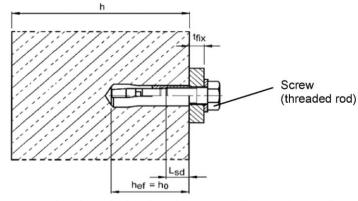
Intended use Specifications

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Table B1: Installation parameters												
Anchor size			M6x30	M8x30	M8x40	M10x30	M10x40	M12x50	M12x80	M16x65	M16x80	M20x80
Depth of drill hole	h ₀ =	[mm]	30	30	40	30	40	50	80	65	80	80
Drill hole diameter	d ₀ =	[mm]	8	10	10	12	12	15	15	20	20	25
Cutting diameter of drill bit	$d_{\text{cut}} \leq$	[mm]	8.45	10.45	10.45	12.5	12.5	15.5	15.5	20.55	20.55	25.55
Max. installation torque 1)	T _{inst} ≤	[Nm]	4	8	8	15	15	35	35	60	60	120
Diameter of clearance hole in the fixture	$d_{\rm f} \leq$	[mm]	7	9	9	12	12	14	14	18	18	22
Available thread length	L_{th}	[mm]	13	13	20	12	15	18	45	23	38	34
Minimum screw-in depth	L_{sdmin}	[mm]	7	9	9	10	11	13	13	18	18	22
Steel, zinc plated			_									
Minimum thickness of member	h _{min}	[mm]	100	100	100	120	120	130	130	160	160	200
Minimum spacing	S _{min}	[mm]	55	60	80	100	100	120	120	150	150	160
Minimum edge distance	Cmin	[mm]	95	95	95	115	135	165	165	200	200	260
Stainless steel A4, HCR					~ ~ ~						-	
Minimum thickness of member	h _{min}	[mm]	100	100	100	-	130	140	140	160	160	250
Minimum spacing	Smin	[mm]	50	60	80	-	100	120	120	150	150	160
Minimum edge distance	C _{min}	[mm]	80	95	95	-	135	165	165	200	200	260

Table B1: Installation parameters

¹⁾ If the screw or threaded rod is otherwise secured against unscrewing, the torque can be omitted.



Requirements of the fastening screw or the threaded rod and nut according to the engineering documents:

- Minimum screw-in depth L_{sdmin} see Table B1
- The length of screw or the threaded rod shall be determined depending on the thickness of fixture t_{fix}, available thread length L_{th} (= maximum screw-in depth) and the minimum screw-in depth L_{sdmin}.
- A₅ > 8 % ductility

Steel, zinc plated

Property class 4.6 / 5.6 / 5.8 or 8.8 according to EN ISO 898-1:2013 or EN ISO 898-2:2012

Stainless steel A4

- Material 1.4401; 1.4404; 1.4578; 1.4571; 1.4439; 1.4362 EN 10088:2005
- Property class 70 or 80 according to EN ISO 3506:2010

High corrosion resistant steel (HCR)

- Material 1.4529; 1.4565 acc. to EN 10088:2005
- Property class 70 or 80 acc. to EN ISO 3506:2010

Würth Drop-in Anchor W-ED/S, W-ED/S BND, W-ED/A4, W-ED/A4 BND, W-ED/HCR, W-ED/HCR BND

Annex B2

Intended use

Installation parameters



Installation instructions								
1		Drill hole perpendicular to concrete surface.						
2	Contraction of the second seco	Blow out dust.						
3		Drive in anchor.						
4		Drive in cone by using setting tool.						
5		Shoulder of setting tool must fit on anchor rim.						
6		Apply installation torque T _{inst} by using calibrat wrench.	ed torque					
Würth Drop-in Anchor W-ED/S, W-ED/S BND, W-ED/A4, W-ED/A4 BND,								
Intended use	W-ED/HCR, W-ED/HCR BND Intended use Installation instructions							



Anchor size			M6x30 ¹⁾	M8x30 ¹⁾	M8x40	M10x30 ¹⁾	M10x40	M12x50	M12x80	M16x65 M16x80	M20x80	
Installation safety factor	$\gamma_2 = \gamma_{inst}$	[-]					1.2					
Steel failure												
Characteristic resistance Steel 4.6	N _{Rk,s}	[kN]	8.0	14.	6	23.	2	33	3.7	62.8	98.0	
Partial safety factor	γMs	[-]		2.0								
Characteristic resistance Steel 5.6	$N_{Rk,s}$	[kN]	10.0	10.0 18.3		18.0	20.2	42	2.1	78.3	122.4	
Partial safety factor	γMs	[-]	2.0			1.	5		2.	0		
Characteristic resistance Steel 5.8	$N_{Rk,s}$	[kN]	10.0	17.6	18.3	18.0	20.2	40.2	42.1	67.1	106.4	
Partial safety factor	γMs	[-]			1.	.5	5				1.6	
Characteristic resistance Steel 8.8	$N_{Rk,s}$	[kN]	15.0	17.6	19.9	18.0	20.2	40.2	43.0	67.1	106.4	
Partial safety factor	γMs	[-]			1.	.5				1.6		
Pull-out failure												
Characteristic resistance in concrete C20/25	N _{Rk,p}	[kN]	2)	2)	9	2)	2)		2)	2)	2)	
Increasing factor for $N_{Rk,}$	р ФС	[-]			$\left(\frac{f_{ck,cube}}{25}\right)^{0,3}$	5						
Concrete cone failure a	nd splitti	ng										
Effective anchorage depth	h _{ef}	[mm]	30	30	40	30	40	5	60	65	80	
Spacing s _{cr,N} (= 2 c _{cr,N})	[mm]					3 h _{ef}					
(edge distance) s _{cr,sp} (=	= 2 c _{cr,sp})	[mm]	190	190	190	230	270	33	30	400	520	
Factor acc. to CEN/TS 1992-4	k _{ucr}	[-]				•	10.1					

¹⁾ Use restricted to anchoring of structural components statically indeterminate

2) Pull-out is not decisive

Annex C1

Performance

Characteristic values for tension loads, zinc plated steel

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Table C2: Characterist	ic values for t	tensio	on loads	s, stain	less ste	el A4, l	HCR		
Anchor size			M6x30 ¹⁾	M8x30 ¹⁾	M8x40	M10x40	M12x50 M12x80	M16x65 M16x80	M20x80
Installation safety factor	$\gamma_2 = \gamma_{inst}$	[-]				1.0			
Steel failure									
Characteristic resistance (property class 70)	N _{Rk,s}	[kN]	14.1	23.	3	29.4	50.2	83.8	133.0
Characteristic resistance (property class 80)	$N_{Rk,s}$	[kN]	17.5	23.3		29.4	50.2	83.8	133.0
Partial safety factor	γMs	[-]	1.87						
Pull-out failure									
Characteristic resistance in concrete C20/25	$N_{Rk,p}$	[kN]	2)	2)	9	2)	2)	2)	2)
Increasing factor for $N_{Rk,p}$	Ψс	[-]			$\left(\frac{f_{ck,cube}}{25}\right)^{0,5}$				
Concrete cone failure and sp	litting								
Effective anchorage depth	h _{ef}	[mm]	30 ³⁾	30	40	40	50	65	80
Spacing (edge distance)	$s_{cr,N}$ (= 2 $c_{cr,N}$)	[mm]				3 h _{ef}			
	s _{cr,sp} (= 2 c _{cr,sp})	[mm]	160	190	190	270	330	400	520
Factor acc. to CEN/TS 1992-4	k _{ucr}	[-]				10.1			

¹⁾ Use restricted to anchoring of structural components statically indeterminate

²⁾ Pull-out is not decisive. ³⁾ For proof against concrete cone failure as per ETAG 001, annex C or CEN/TS 1992-4-4, $N^0_{Rk,c}$ must be multiplied by the factor (25/f_{ck,cube})^{0.2}.

Annex C2

Deutsches Institut für Bautechnik

Anchor size			M6x30 ¹⁾	M8x30 ¹⁾	M8x40	M10x30 ¹⁾	M10x40	M12x50	M12x80	M16x65	M20x80
Steel failure without lever a	arm									M16x80	
Characteristic resistance Steel 4.6	V _{Rk,s}	[kN]	4.0	4.0 7.3		11.6	9.6	16.8		31.3	49.0
Partial safety factor	γMs	[-]				1.67					<u> </u>
Characteristic resistance Steel 5.6	V _{Rk,s}	[kN]	5.0 9.1			10.1	9.6	2	1.1	39.2	61.2
Partial safety factor	γMs	[-]		1.67		1.25			1.67		
Characteristic resistance Steel 5.8	$V_{Rk,s}$	[kN]	5.0	6.9		10.1	7.2	19.4	21.1	33.5	53.2
Partial safety factor	γMs	[-]				1.25				1.33	
Characteristic resistance Steel 8.8	$V_{Rk,s}$	[kN]	5.0	5.0 6.9		10.1	7.2	19.4	21.5	33.5	53.2
Partial safety factor	γMs	[-]				1.25				1.33	
Factor of ductility	k ₂	[-]				1.0					
Steel failure with lever arm											
Characteristic resistance Steel 4.6	M ⁰ _{Rk,s}	[Nm]	6.1 15		30	30	52		133	259	
Partial safety factor	γMs	[-]					1.67				
Characteristic resistance Steel 5.6	M ⁰ _{Rk,s}	[Nm]	7.6 19		37	37	65		166	324	
Partial safety factor	γMs	[-]					1.67				
Characteristic resistance Steel 5.8	$M^0_{\rm Rk,s}$	[Nm]	7.6	1	9	37	37	65		166	324
Partial safety factor	γMs	[-]					1.25				
Characteristic resistance Steel 8.8	$M^0_{\rm Rk,s}$	[Nm]	12	3	0	59	60	105		266	519
Partial safety factor	γMs	[-]	1.25								
Factor of ductility	k ₂	[-]					1.0				
Concrete pry-out failure											
Factor k acc. to ETAG 001, Annex C or k_3 acc. to CEN/TS	k ₍₃₎	[-]			1.0			1.5		2.0	
Concrete edge failure											
Effective length of anchor under shear loading	l _f	[mm]	30	30	40	30	40	5	50	65	80
Outside diameter of anchor	d _{nom}	[mm]	8	8 10 10		12	12	1	5	20	25

¹⁾ Use restricted to anchoring of structural components statically indeterminate

Würth Drop-in Anchor W-ED/S, W-ED/S BND, W-ED/A4, W-ED/A4 BND, W-ED/HCR, W-ED/HCR BND

Annex C3

Performance

Characteristic values for shear loads, zinc plated steel

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Table C4: Characteristic value	3 101 31					,					
Anchor size			M6x30 ¹⁾	M8x30 ¹⁾	M8x40	M10x40	M12x50 M12x80	M16x65 M16x80	M20x80		
Steel failure without lever arm											
Characteristic resistance (property class 70)	$V_{Rk,s}$	[kN]	7.0	10.	6	13.4	25.1	41.9	66.5		
Characteristic resistance (property class 80)	$V_{Rk,s}$	[kN]	8.7	10.6		13.4	25.1	41.9	66.5		
Partial safety factor	γMs	γмs [-] 1.56									
Factor of ductility	1.0										
Steel failure with lever arm											
Characteristic resistance (property class 70)	M ⁰ Rk,s	[Nm]	11	26		52	92	233	454		
Partial safety factor	γMs	[-]	1.56								
Characteristic resistance (property class 80)	${\sf M}^0{}_{\sf Rk,s}$	[Nm]	12	30		60	105	266	519		
Partial safety factor	γMs	[-]	1.33								
Factor of ductility	k ₂	[-]	1.0								
Concrete pry-out failure											
Factor k acc. to ETAG 001, Annex C or k_3 acc. to CEN/TS	k ₍₃₎ [-]		1.0	1.7		1.7		2.0			
Concrete edge failure											
Effective length of anchor under shear loading	lf	[mm]	30	30	40	40	50	65	80		
Outside diameter of anchor	d _{nom}	[mm]	8	10	10	12	15	20	25		

¹⁾ Use restricted to anchoring of structural components statically indeterminate

Würth Drop-in Anchor W-ED/S, W-ED/S BND, W-ED/A4, W-ED/A4 BND, W-ED/HCR, W-ED/HCR BND

Annex C4

Performance

Characteristic values for shear loads, stainless steel A4, HCR



Table C5: Displacements under tension loads															
Anchor size	M6x30	M8x30	M8x40	M10x30	M10x40		M16x65 M16x80								
Steel zinc plated															
Tension load in non-cracked concrete	Ν	[kN]	3	3	3.6	3.3	4.8	6.4	10	14.8					
Displacement	Displacement δ_{N0} [mm]					0.24									
	$\delta_{N\infty}$	[mm]				0	.36								
Stainless steel A4 / HCR															
Tension load in non-cracked concrete	Ν	[kN]	4	4	4.3	-	6.1	8.5	12.6	17.2					
Displacement	δ_{N0}	[mm]		0.12											
	$\delta_{N\infty}$	[mm]	0.24												

Table C6: Displacements under shear loads

Anchor size			M6x30	M8x30	M8x40	M10x30	M10x40		M16x65 M16x80	M20x80
Steel zinc plated										
Shear load in non-cracked concrete	V	[kN]	2	4	4	5.7	4.0	11.3	18.8	32.2
Displacement	δ_{V0}	[mm]	0.9	0.9	1.0	1.5	0.6	1.2	1.2	1.6
	$\delta_{V\infty}$	[mm]	1.3	1.3	1.5	2.3	0.9	1.9	1.9	2.4
Stainless steel A4 / HCR										
Shear load in non-cracked concrete	V	[kN]	3.5	5.2	5.2	-	6.5	11.5	19.2	30.4
Displacement	δ_{V0}	[mm]	1.9	1.1	0.7	-	1.0	1.7	2.4	2.6
	$\delta_{V\infty}$	[mm]	2.8	1.6	1.0	-	1.5	2.6	3.6	3.8

Würth Drop-in Anchor W-ED/S, W-ED/S BND, W-ED/A4, W-ED/A4 BND, W-ED/HCR, W-ED/HCR BND

Annex C5

Performance Displacements